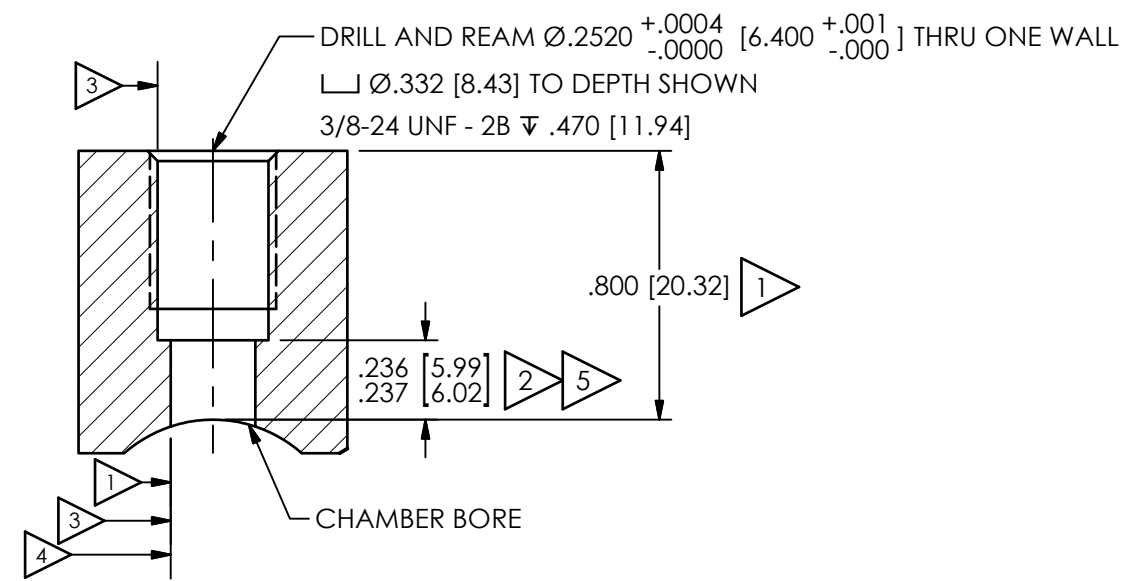


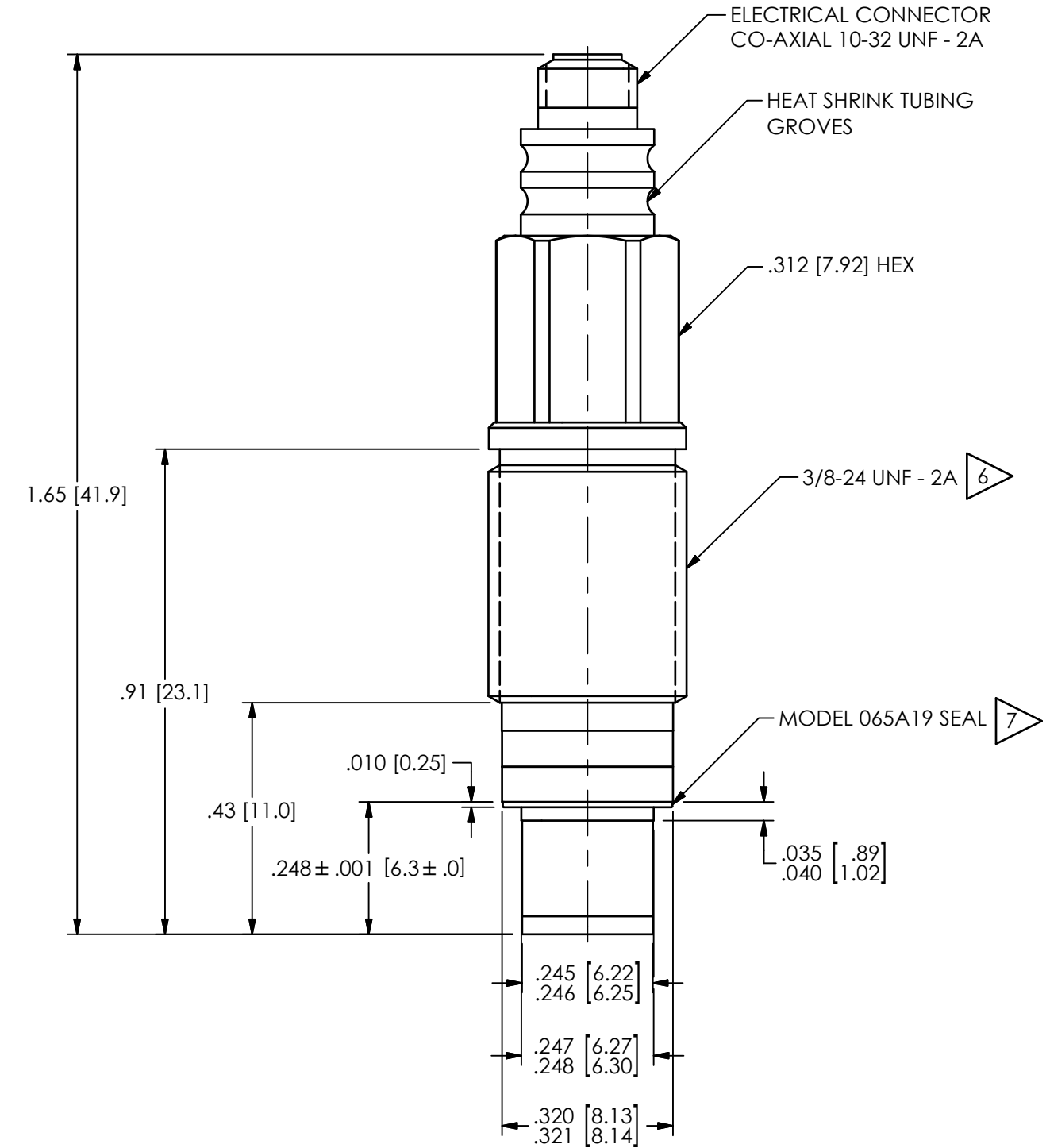
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REVISIONS		
REV	DESCRIPTION	DIN
NR	RELEASED TO DRAFTING	44213



**SHOTSHELL FLUSH MOUNTING**



- 7 USE APPROPRIATE 065A19 SPACER TO MOUNT SENSOR TANGENTIALLY FLUSH OR SLIGHTLY RECESSED TO BORE OF BARREL
- 6 RECOMMENDED MOUNTING TORQUE 20-24 FT LBS. [27-33 NEWTON METERS]
- 5 HOLD THIS DIMENSION TO OBTAIN FLUSH MOUNT
- 4  $\varnothing$  OF .2520 [6.400] HOLE MUST INTERSECT  $\varnothing$  OF CHAMBER BORE WITHIN .001 [.03] TIR.
- 3 THESE DIAMETERS MUST BE CONCENTRIC TO WITHIN .001 [.03] TIR.
- 2 SEAL SURFACE MUST BE FLAT AND FREE OF TOOL MARKS WITH A MIN  $\sqrt[63]{(1.6)}$
- 1 DIMENSIONS SHOWN ARE FOR .800 [20.32] THICK WALL.  $\llcorner$  FOR THICKER WALLS

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		DRAWN		CHECKED		ENGINEER	
DIMENSIONS IN INCHES	DIMENSIONS IN MILLIMETERS [IN BRACKETS]	BB	6/15/15	ECB	6/15/15	MJK	6/15/15
DECIMALS XX ±.01 XXX ±.005	DECIMALS X ±.03 XX ±.013	TITLE					
ANGLES ± 2 DEGREES	ANGLES ± 2 DEGREES	INSTALLATION DRAWING MODEL 118A07 PRESSURE SENSOR					
FILLETS AND RADII .003 - .005	FILLETS AND RADII 0.07 - 0.13	CODE IDENT. NO. 52681		DWG. NO. 61576		SCALE: 4X SHEET 1 OF 1	

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